



Surface treatment specification:

Sulfuric acid based anodizing

Surface finish 20μ with black staining and sealing

Digital shape model is basis where drawings are omitted:
SD13062-1.0 Dart Beam.STEP

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<div>WHERE OTHERWISE NOT STATED: Surface roughness Ra 3.2 No sharp edges Bending radius R=t±1 All dim. to be valid after surface treatm. All dim. to be valid after welding All dim. to be valid after heat treatment Detail must be clean at delivery</div> <div></div>	COMMENT:					
	SURFACE TREATMENT: Glass blasted and black anodized			GEN. TOLERANCE ISO 2768-1 f		
	MATERIAL: Aluminium			<div></div>	FORMAT: A3	SCALE: 1:1
	DESIGNER: MLN	DATE: 190207	WEIGHT (g): 1.33	CUSTOMER #NO.:		SHEET: 1(1)
TITLE: Dart Beam			DWG NO.: SD13062		ISSUE: 1.0	