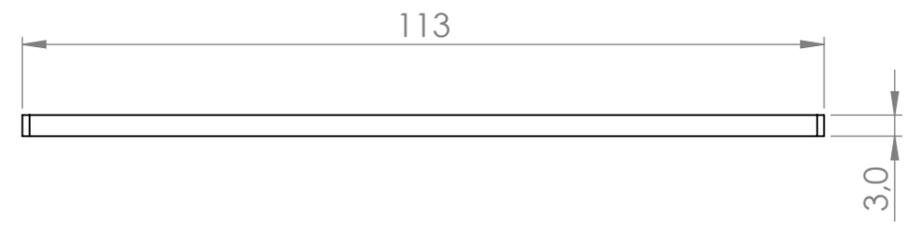
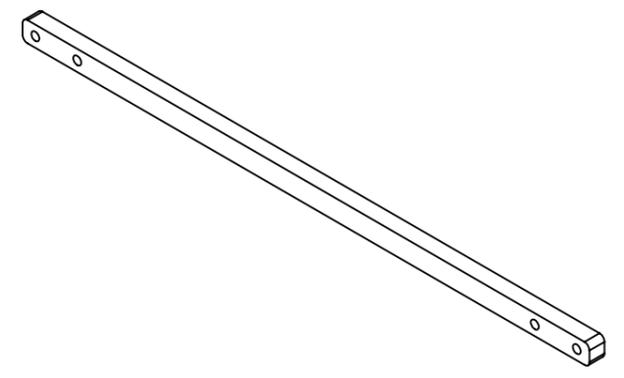
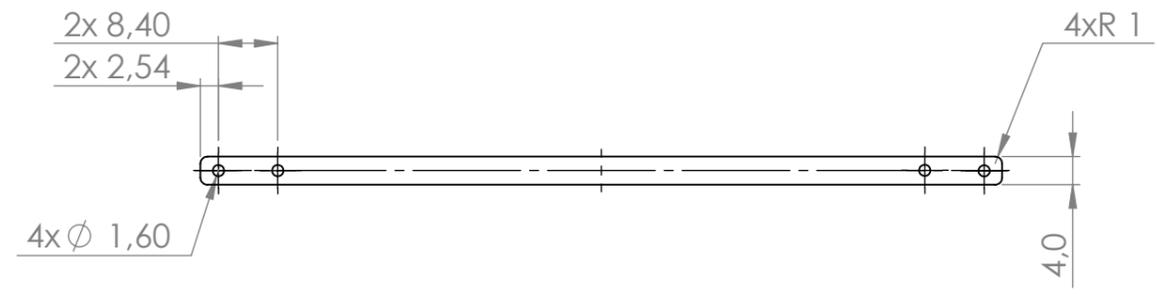


| NEW ISSUE | MODIFICATION | CHANGED BY | DATE |
|-----------|--------------|------------|--------|
| 1.0 | - | MLN | 190207 |
| - | - | - | - |



Surface treatment specification:

Sulfuric acid based anodizing

Surface finish 20µ with black staining and sealing

Digital shape model is basis where drawings are omitted:
SD13062-1.0 Dart Beam.STEP

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| | | | | | |
|---|--|--|-----------------|---------------------|----------------------------------|
| WHERE OTHERWISE NOT STATED: Surface roughness Ra 3.2 No sharp edges Bending radius R=t ±1 All dim. to be valid after surface treatm. All dim. to be valid after welding All dim. to be valid after heat treatment Detail must be clean at delivery | | COMMENT: | | GEN. TOLERANCE | |
| | | SURFACE TREATMENT: Glass blasted and black anodized | | ISO 2768-1 f | |
| | | MATERIAL: Aluminium | | FORMAT: A3 | SCALE: 1:1 |
|  | | DESIGNER: MLN | DATE: 190207 | WEIGHT (g): 1.33 | CUSTOMER #NO.: SHEET: 1(1) |
| | | TITLE: Dart Beam | | | DWG NO.: SD13062 |